



## AD Slat Closures STANDARD SPECIFICATIONS

### PART 1 GENERAL

#### 1.01 SUMMARY

- A. AlumaTek™ Model AD rolling slat closures shall be manufactured by Commercial Doors Direct

#### 1.02 SYSTEM DESCRIPTION

- A. Closures shall be designed for 10,000 cycles usage.  
B. Closures shall be for use on openings up to 28'-0" wide, 12'-0" high, 250 sq. ft. for typical mall, storefront, service counter, and other retail and commercial applications.

#### 1.03 WARRANTY

- A. Closures shall be warranted against defects in workmanship and materials for one year from date of shipment, provided designed cycle life is not exceeded. Factory finishes are excluded from warranty.

### PART 2 PRODUCTS

#### 2.01 MATERIALS

- A. **Curtain** shall be assembled from interlocking extruded aluminum 14 gauge (.070") Type S2 flat slats (3 9/16" x 9/16") with shallow grooves across slats 1" apart to provide a small profile appearance. Slat ends shall be secured by self-locking screws. Security locks shall be riveted to ends of every 4th slat on doors over 16'-0" wide.
- B. **Bottom bar** shall be a rectangular aluminum extrusion attached to bottom of curtain to limit vertical and lateral deflection. A bottom cover plate 1 3/4" wide shall be provided.
- C. **Guides** shall be aluminum extrusions fitted with HDPE wear strips, sized to retain curtain and support door. Wall angles shall be structural steel on closures over 25' wide, 200 sq. ft. Guides shall be assembled with 1/4" minimum bolts no more than 24" on center and attached to wall with 3/8" minimum bolts no more than 24" on center. Guides shall incorporate an integral system to allow for field adjustment of lock bar heights. Removable curtain stops shall be provided.
- D. **Barrel** shall be 6 5/8" minimum diameter steel pipe, sized to contain counterbalance assembly and support curtain with a maximum deflection of 0.03" per ft. of width. Counterbalance assembly shall consist of torsion spring(s) and fittings mounted to a continuous cold finished steel shaft. Grease packed sealed bearings shall be used to support each end of counterbalance assembly. Spring tension shall be adjustable by adjusting wheel outside bracket.
- E. **Brackets** shall be 3/16" minimum steel plates bolted to wall angles. Plates shall be sized to support curtain and barrel and provided with 1/8" flanges for hood attachment (when provided). Bracket on operator side shall be fitted with a grease packed sealed bearing.
- F. **Hood** shall be formed from 24 gauge minimum galvanized steel sheet with top and bottom reinforcements to reduce deflection [option on all closures]. Intermediate support(s) shall be provided when necessary.
- G. **Operation** of closures shall be as follows:  
PUSH-UP on closures to 14'-0" wide, 10'-0" high, 120 sq. ft.  
CHAIN HOIST with cast iron reduction gears [option on all closures].  
AWNING CRANK with removable handle on closures to 20'-0" wide, 10'-0" high [option on all closures].  
MOTOR OPERATOR with in-line gear drive [option on all closures].  
*NOTE: Wall-mounted egress handle to activate partial opening of a motor operated closure for emergency exit can be provided and may be required by local building codes.*
- H. **Locking** shall be by a double throw-bolt enclosed in bottom bar that engages steel lock bars into bottom of each guide. Locking shall be activated by a single lever and secured by a guarded mortise thumb turn [mortise cylinder] coil side and mortise cylinder [mortise thumb turn] opposite coil side.  
*NOTE: Motor operators provide self-locking gear reduction - if cylinder locks are required on motor operated closures, a motor operator with a lock sensing system is recommended to prevent opening closure with locks engaged.*

#### 2.02 FINISHES

- A. Aluminum curtain, bottom bar and guides shall be clear anodized [bronze anodized] [color anodized]. Steel brackets (and wall angles) shall be shop painted with a black color rust-inhibiting primer. [Galvanized steel hood] shall be [bare] [pre-finished with baked-on primer and off-white or tan polyester top coat].

### PART 3 EXECUTION

#### 3.01 INSTALLATION

- A. Closures shall be installed in accordance with Commercial Doors direct installation instructions



903 Jan Mar Court, Minneola, FL 34715  
Toll Free 1(800) 357-DOOR (3667)  
www.commercialdoorsdirect.com

© 2012 Commercial Doors Direct.

Commercial Doors Direct.. reserves the right to change specifications without notice. Refer to Standard Specifications sheet