



## Model PG High Performance Grilles STANDARD SPECIFICATIONS

### 1.01 SUMMARY

- A. Model PG High Performance Grilles shall be manufactured by Commercial Doors

### 1.02 SYSTEM DESCRIPTION

- A. Grilles shall be springless and designed for 300,000 cycles usage.  
B. Grilles shall have an average operating speed of approximately 24 inches per second to open, 12 inches per second to close.  
C. Grilles shall be used on openings up to 26 ft. wide, 14 ft. high, 260 sq. ft. [24 ft. wide, 14 ft. high, 165 sq. ft. with HL4 pattern]

### 1.03 WARRANTY

- A. Grilles shall be warranted against defects in workmanship and materials for two years from date of shipment, provided designed cycle life is not exceeded. Factory finishes are excluded from warranty.

## PART 2 PRODUCTS

### 2.01 MATERIALS

- A. **Curtain** shall be a straight link HL9 [HL4] pattern, assembled from horizontal 5/16" diameter aluminum rods on 1 1/2" vertical centers, passing through flexibly connected 3/4" wide vertical aluminum links on 9" [4 1/2"] horizontal centers. Vertical 2-hole links shall be 3/16" thick and assembled with grommets to form vertical chains. Curtain alignment shall be maintained by stainless steel spacer tubes placed between end links on every rod and aluminum spacer tubes placed between all other links on every 4<sup>th</sup> rod. Ends of rods shall be drilled and secured with cotter pins.
- B. **Bottom bar** shall be a rectangular aluminum extrusion, 4 5/8" high x 1 3/4" wide, attached to bottom of curtain to limit vertical and lateral deflection. Bottom bar shall be self-leveling to accommodate slopes up to 1/2".
- C. **Guides** shall be 1/4" minimum steel shapes fitted with replaceable UHMW wear strips and attached to 3/16" minimum steel wall tubes. Guides shall be assembled with 3/8" minimum bolts no more than 24" on center and attached to wall with 1/2" minimum bolts no more than 24" on center. Outer guides shall be both hinged and fully removable, and inner guides shall be removable, to provide easy access to curtain for inspection and service. Removable curtain stops shall be provided.
- D. **Barrel** shall be schedule 20 steel pipe, 8 5/8" minimum diameter. Pipe shall be sized to minimize operating revolutions and support curtain with a maximum deflection of 0.03" per ft. of width. Steel shafts, 1 1/2" minimum diameter, shall be used to support each end of barrel.
- E. **Brackets** shall be 1/4" minimum steel plates bolted to wall tubes. Plates shall be sized to support curtain and barrel and provided with flanges for hood attachment. Brackets shall be fitted with self-aligning 4-bolt iron flange bearings.
- F. **Hood** [option on all grilles] shall be formed from 24 gauge minimum galvanized steel sheet with top and bottom reinforcements to reduce deflection. Intermediate support(s) shall be provided when necessary.
- G. **Operation** of grilles shall be by a UL Listed in-line gear drive 2hp motor operator, 230v-1ph or 230/460v-3ph (3ph power recommended), continuous duty motor, auxiliary chain hoist, integral speed governor to prevent curtain free-fall in event of operator component failure, adjustable soft start/stop variable speed controller, solenoid actuated brake, adjustable limit switches, delay on reverse, non-resettable cycle counter, adjustable re-close timer and auxiliary transformer to support secondary sensors and ancillary control devices. Drive chain shall be minimum #100 roller chain. Motor operator shall be mounted horizontally in front of and parallel to the grille coil and shall not require additional clearance above the top of the coil. Control panel shall be mounted on the wall and connected to the motor operator via pre-assembled wiring harnesses. Average operating speeds shall be approximately 24" per second to open, 12" per second to close, and shall slow substantially prior to full open and full close.
- H. **Sensing devices** shall be provided to stop and reverse the grille when closing, and stop when opening, if an obstruction is detected. A monitored sensing edge, consisting of a rubber dual-chamber profile with integral isolated conductive elastomer switches, shall be attached to the bottom of the bottom bar to stop and reverse the grille upon contact with an obstruction. Upon monitoring a sensing edge system fault condition, the grille will stay in or return to the open position and revert to a constant pressure close function to allow partial operability until the fault is corrected. A secondary optical sensor system shall also be provided to stop and reverse a closing grille, and to stop an opening grille, upon sensing an obstruction. [Loop detectors shall be installed to stop and reverse a closing grille upon sensing the presence of a vehicle.]
- I. **Locking** shall be provided by self-locking gear reduction of the motor operator.

### 2.02 FINISHES

- A. Aluminum curtain [hood] shall be mill finish [clear anodized]; stainless steel spacer tubes shall have a 2B finish. Aluminum bottom bar shall be clear anodized. Steel guides and brackets shall be shop painted with a black color rust-inhibiting primer. [Galvanized steel hood shall be bare [pre-finished with baked-on primer and polyester top coat (off-white, tan or grey color)].  
*NOTE: Bronze or other color anodized finish on curtain is not recommended due to likelihood of noticeable finish wear.*

## PART 3 EXECUTION

### 3.01 INSTALLATION

- A. Grilles shall be installed in accordance with Commercial Doors Direct Installation Instructions

### 3.02 SCHEDULES

- A. Grilles shall be inspected and maintained at least every 6 months by a Lawrence Roll-Up Doors, Inc. authorized dealer.



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